Lotryl® 24MA02

Ethylene Methyl Acrylate Copolymer

Arkema

Message:

LOTRYL® 24MA02 is a random copolymer of Ethylene and Methyl Acrylate produced by high-pressure radicalar polymerization process. Applications

Due to the methyl acrylate content, LOTRYL® 24MA02 can be used for applications where softness, flexibility and polarity are required. Typical applications are flexible film, polyesters modification and cable compounds.

General Information			
Features	Good Flexibility		
	Random Copolymer		
	Soft		
Uses	Cable Jacketing		
	Compounding		
	Film		
	Plastics Modification		
Processing Method	Blown Film		
	Cast Film		
	Compounding		
Physical	Nominal Value	Unit	Test Method
Density			
23°C	0.940	g/cm³	ISO 1183
	0.940	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	1.0 to 3.0	g/10 min	ASTM D1238, ISO 1133
Methyl Acrylate Content	23.0 to 26.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, Compression Molded)	79		ASTM D2240, ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, Compression Molded)	12.0	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break, Compression			
Molded)	800	%	ASTM D638, ISO 527-2
Flexural Modulus (Compression Molded)	18.0	МРа	ASTM D790, ISO 178
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	49.0	°C	ASTM D1525, ISO 306
Melting Temperature	68.0	°C	ISO 11357-3

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	150 to 170	°C
Cylinder Zone 2 Temp.	170	°C
Cylinder Zone 3 Temp.	170	°C
Cylinder Zone 4 Temp.	170	°C
Die Temperature	170	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

