

OXPEKK® Bioflex™

Polyetherketoneketone

Oxford Performance Materials, Inc.

Message:

OXPEKK® BioFlex™ smart materials are composed of multiple layers of continuous carbon fibers and thermoplastic OXPEKK® resin. The fibers are orientated within the part, so that stiffness is defined by fiber direction. The isotropic nature of metallic and conventional polymeric materials are overcome, thus opening a new era of dynamic stabilization and motion preservation.

To date orthopedic implant design engineers have relied upon complex mechanical assemblies and articulating surfaces in order to preserve motion. OXPEKK® Bioflex™ introduces a new and dynamic tool for the orthopedic OEM's via the combination of smart materials and established design techniques.

OXPEKK® Bioflex™ can be supplied in oriented laminated plates of thickness 1 - 10mm up to 60cm square, semi-finished thermoformed 3D parts waterjet cut and hot-formed from oriented plates and solid unidirectional rods. Common orientations include Cross-Ply (0/90), Unidirectional, Quasi-Isotropic (-45/0/45/90), Torsional-Ply (-45/45). Parts can be readily machined on conventional equipment such as is used for other carbon fiber composites.

OXPEKK® Bioflex™ is available for long-term implants with an executed supply agreement.

| General Information | | | |
|------------------------|---------------------------------|------|-------------|
| Filler / Reinforcement | Carbon Fiber | | |
| Uses | Body Implants | | |
| | Laminates | | |
| | Medical/Healthcare Applications | | |
| Forms | Fiber | | |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | | | ASTM D638 |
| -- 1 | 10700 | MPa | |
| -- 2 | 146000 | MPa | |
| Tensile Strength | | | ASTM D638 |
| -- 3 | 398 | MPa | |
| -- 4 | 57.0 | MPa | |
| -- 5 | 2510 | MPa | |
| Compressive Modulus | | | ASTM D695 |
| -- 6 | 10700 | MPa | |
| -- 7 | 123000 | MPa | |
| Compressive Strength | | | ASTM D695 |
| -- 8 | 335 | MPa | |
| -- 9 | 238 | MPa | |
| -- 10 | 1620 | MPa | |
| NOTE | | | |
| 1. | 90° Tensile | | |
| 2. | 0° Tensile | | |
| 3. | Open Hole | | |
| 4. | 90° Tensile | | |

| | |
|-----|-----------------|
| 5. | 0° Tensile |
| 6. | 90° Compressive |
| 7. | 0° Compressive |
| 8. | Open Hole |
| 9. | 90° Compressive |
| 10. | 0° Compressive |

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