

LIHAN® T9706EP

Polybutylene Terephthalate
Nanjing Lihan Chemical Co., Ltd.

Message:

LIHAN® T9706EP is a Polybutylene Terephthalate (PBT) product. It can be processed by injection molding and is available in Asia Pacific. Primary characteristic: flame rated.

General Information			
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.68	g/cm ³	ISO 1183
Molding Shrinkage	0.30 to 1.0	%	
Water Content	0.40	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	119		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	125	MPa	ISO 527-2
Tensile Strain (Break)	2.1	%	ISO 527-2
Flexural Modulus	9000	MPa	ISO 178
Flexural Stress	170	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	10	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	°C	ISO 75-2/A
Melting Temperature	220 to 225	°C	DSC
CLTE - Flow	2.0E-5 to 3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	250 to 275	°C	
Mold Temperature	60.0 to 80.0	°C	

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