

INSTRUC TPUGF10 60D

Thermoplastic Polyurethane Elastomer
Infinity LTL Engineered Compounds

Message:

10% FIBERGLASS REINFORCED TPU 60D HARDNESS

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20 to 0.40	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	40.7	MPa	ASTM D638
Tensile Elongation (Break)	> 40	%	ASTM D638
Flexural Modulus	414	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	800	J/m	ASTM D256
Unnotched Izod Impact	No Break		ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+17	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	4.0	hr	
Rear Temperature	188 to 213	°C	
Middle Temperature	188 to 213	°C	
Front Temperature	188 to 213	°C	
Processing (Melt) Temp	210	°C	
Mold Temperature	15.6 to 37.8	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	
Vent Depth	0.025 to 0.051	mm	

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