

Star L PA66 15Y D52

Polyamide 66
Eurostar Engineering Plastics

Message:
Star L PA66 15Y D52 is a PTFE Lubricated , Carbon Fiber Reinforced , Polyamide 66 Injection Molding Resin Resin

General Information			
Filler / Reinforcement	Carbon Fiber		
Additive	PTFE Lubricant		
Features	Lubricated		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.33	g/cm ³	ISO 1183
Molding Shrinkage - Flow (4.00 mm)	0.20 to 0.40	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	161	MPa	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus	9100	MPa	ISO 178
Flexural Stress	215	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength ¹ (23°C)	6.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ² (23°C)	41	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ³ (1.8 MPa, Unannealed, 64.0 mm Span)	233	°C	ISO 75-2/Af
Melting Temperature (DSC)	265	°C	ISO 3146
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 to 0.25	%	
Rear Temperature	265 to 275	°C	
Middle Temperature	270 to 280	°C	
Front Temperature	270 to 280	°C	
Processing (Melt) Temp	270 to 280	°C	
Mold Temperature	60.0 to 100	°C	
NOTE			
1.	80*10*4		
2.	80*10*4		
3.	80*10*4		

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