

# Moplen HA748L

High Crystallinity Polypropylene

PolyMirae

Message:

"Adstif" HA748L is a high crystallinity polypropylene homopolymer, which features an extremely high stiffness, high gloss and maintaining mechanical properties even at high temperatures.

"Adstif" HA748L is selected by customers for use in the production of stiff injection moulded articles where high rigidity is needed.

Typical applications of HP748L include food packaging containers, housewares, small appliances and technical parts.

It is typically used by customers in small appliances and automotive compounding applications where high rigidity and very good thermal characteristics are required.

"Adstif" HA748L is used in food contact.

| General Information                           |                         |                   |             |
|---|-------------------------|-------------------|-------------|
| Features                                      | Food Contact Acceptable |                   |             |
|   | High Gloss              |                   |             |
|   | High Hardness           |                   |             |
|   | High Heat Resistance    |                   |             |
|   | Homopolymer             |                   |             |
|   | Ultra High Stiffness    |                   |             |
| Uses  | Appliances              |                   |             |
|   | Automotive Applications |                   |             |
|   | Engineering Parts       |                   |             |
|   | Food Containers         |                   |             |
|   | Food Packaging          |                   |             |
|   | Household Goods         |                   |             |
| RoHS Compliance                               | Contact Manufacturer    |                   |             |
| Processing Method                             | Injection Molding       |                   |             |
| Physical                                      | Nominal Value           | Unit              | Test Method |
| Density                                       | 0.900                   | g/cm <sup>3</sup> | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)     | 6.0                     | g/10 min          | ASTM D1238  |
| Hardness                                      | Nominal Value           | Unit              | Test Method |
| Rockwell Hardness (R-Scale, Injection Molded) | 110                     |                   | ASTM D785   |
| Mechanical                                    | Nominal Value           | Unit              | Test Method |
| Tensile Strength (Yield, Injection Molded)    | 39.2                    | MPa               | ASTM D638   |
| Tensile Elongation (Yield, Injection Molded)  | 6.0                     | %                 | ASTM D638   |
| Flexural Modulus (Injection Molded)           | 2210                    | MPa               | ASTM D790   |
| Impact  | Nominal Value           | Unit              | Test Method |

|  |               |      |             |
|--|---------------|------|-------------|
| Notched Izod Impact (23°C, Injection Molded)                               | 44            | J/m  | ASTM D256   |
| Thermal  | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded) | 130           | °C   | ASTM D648   |
| Flammability   | Nominal Value |      | Test Method |
| Flame Rating   | HB            |      | UL 94       |

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