# Pinnacle PP 8118H

### Polypropylene Copolymer

### Pinnacle Polymers

### Message:

18 MELT FLOW HIGH STIFFNESS COPOLYMER POLYPROPYLENE FOR INJECTION MOLDING

Pinnacle Polymers Polypropylene 8118H is made via UNIPOL™ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lot-to-lot consistency.

This copolymer is intended for use in housewares, consumer products and any application requiring both high stiffness and good impact. Contains nucleator and antistat.

The 8118H product provides:

High stiffness and good impact strength

Excellent mold release

Superior processability

Excellent lot-to-lot consistency

Pinnacle's polypropylene, as marketed by Pinnacle Polymers Company, in natural, uncolored pellet form complies with appropriate requirements of CFR Title 21, Part 177, Subpart B, Section 177.1520 (c) 3.1a entitled "Olefin Polymers" of the Food Additives Amendment of 1958 to the United States Food, Drug and Cosmetic Act of 1938.

General Information					
Additive	Antistatic				
	Nucleating Agent				
Features	Antistatic				
	Copolymer				
	Food Contact Acceptable				
	Good Impact Resistance				
	Good Mold Release				
	Good Processability				
	High Stiffness				
	Nucleated				
Uses	Consumer Applications				
	Household Goods				
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ASTM D1505		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	18	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength <sup>1</sup> (Yield, 3.20 mm,					
Injection Molded)	29.0	MPa	ASTM D638		

Tensile Elongation <sup>2</sup> (Yield, 3.20 mm, Injection Molded)	5.0	%	ASTM D638	
Flexural Modulus - 1% Secant <sup>3</sup> (3.20 mm,				
Injection Molded)	1480	MPa	ASTM D790A	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact <sup>4</sup> (23°C, 3.20 mm,				
Injection Molded)	80	J/m	ASTM D256	
Notched Izod Impact (Area) <sup>5</sup> (23°C, 3.20				
mm, Injection Molded)	7.90	kJ/m²	ASTM D256	
Gardner Impact <sup>6</sup> (-30°C)	4.20	J	ASTM D5420	
NOTE				
1.	Type I, 51 mm/min			
2.	Type I, 51 mm/min			
3.	Type I, 1.3 mm/min			
4.	Type I			
5.	Туре І			
6.	Method G, Geometry GC			

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### Recommended distributors for this material

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