TOTAL Polyethylene Lumicene® M 2710 EP

(US)

Medium Density Polyethylene

TOTAL Refining & Chemicals

Message:

TOTAL Polyethylene mPE M 2710 EP (US) is a Polyethylene material. It is available in Asia Pacific or North America for film extrusion. Important attributes of TOTAL Polyethylene mPE M 2710 EP (US) are: REACH Compliant Clarity Good Sealability Good Sealability Good Stiffness Good Tear Strength Typical applications include: Packaging Coating Applications Film Wrap

General Information			
Features	Good Heat Seal		
	Good Stiffness		
	Good Tear Strength		
	High Clarity		
	High Gloss		
	Puncture Resistant		
Uses	Film		
	Food Packaging		
	Laminates		
	Packaging		
	Shrink Wrap		
Agency Ratings	EC 1907/2006 (REACH)		
Forms	Pellets		
Processing Method	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.927	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
190°C/2.16 kg	0.90	g/10 min	
190°C/21.6 kg	30	g/10 min	
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Static)	0.50		Internal Method

Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	25	μm	
Secant Modulus			ASTM D882A
1% Secant, MD : 25 µm, Blown Film	214	MPa	
1% Secant, TD : 25 µm, Blown Film	172	MPa	
Tensile Strength			ASTM D882A
MD : Break, 25 µm,Blown Film	33.8	MPa	
TD : Break, 25 µm,Blown Film	33.1	MPa	
Tensile Elongation			ASTM D882A
MD : Break, 25 µm,Blown Film	580	%	
TD : Break, 25 µm,Blown Film	720	%	
Dart Drop Impact (25 µm, Blown Film)	150	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 25 µm, Blown Film	170	g	
TD : 25 μm, Blown Film	500	g	
Seal Initiation Temperature (25 µm, Blown			
Film)	112	°C	
Water Vapor Transmission Rate (25 µm, Blown Film)	14	g/m²/24 hr	ASTM F1249
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	121	°C	ASTM D3418
Optical	Nominal Value	Unit	Test Method
Gardner Gloss (45°, 25.4 µm, Blown Film)	65		ASTM D523
Haze (25.4 µm, Blown Film)	7.0	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	193 to 210	°C	

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