

# MarFlex® 7105D

Linear Low Density Polyethylene  
Chevron Phillips Chemical Company LLC

Message:

MarFlex®7105D is a linear low density polyethylene material. This product is available in North America or Latin America. The processing method is blow molded film.

MarFlex®The main features of 7105D are:

- high strength
- hexene comonomer
- Good processability
- processing aids

Typical application areas include:

- bag/lining
- packing
- Movie
- industrial applications

General Information			
Additive	Processing aid		
Features	High strength		
	hexene comonomer		
	Workability, good		
	Good stripping		
Uses	Packaging		
	Films		
	Lining		
	Industrial application		
	Heavy packing bag		
Forms	Particle		
Processing Method	Blow film		
Physical	Nominal Value	Unit	Test Method
Density	0.918	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.50	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (Blown Film)	1.5		ASTM D1894
Films	Nominal Value	Unit	Test Method
secant modulus			ASTM D882
1% secant, MD: 25 µm, blown film	200	MPa	ASTM D882
1% secant, TD: 25 µm, blown film	221	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Broken, 25 µm, blown film	59.0	MPa	ASTM D882

TD: Broken, 25 µm, blown film	43.0	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Broken, 25 µm, blown film	550	%	ASTM D882
TD: Broken, 25 µm, blown film	710	%	ASTM D882
Dart Drop Test - Blown Film (25.4 µm)	193.0	kN/m	ASTM D1709
Elmendorf Tear Strength <sup>1</sup>			ASTM D1922
MD : 25.4 µm	162.2	kN/m	ASTM D1922
TD : 25.4 µm	231.7	kN/m	ASTM D1922
Optical	Nominal Value	Unit	Test Method
Gloss (60°, 25.4 µm, Blown Film)	90		ASTM D2457
Haze (25.4 µm, Blown Film)	11	%	ASTM D1003
Additional Information			
Blown Film produced on 3.5 in extruder, 30:1 L/D, 8 in Die, 80 mil Die Gap, 2.5:1 BUR, 440°F Melt Temperature.			
NOTE			
1.	Blown Film		

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#### Recommended distributors for this material

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