# Golden Compound PP S<sup>2</sup>PC 2745 BO 10LP41

#### Polypropylene

#### Golden Compound GmbH

#### Message:

Easy flowing PP compound with 27 wt% natural fibers derived from Sunflower Seed Hulls.

Fibers derived from Sunflower Seed Hulls are a side product of Sunflower Oil production. They are GMO free, do not compete with the food chain and do not require additional areal. S<sup>2</sup> PC has a lower carbon footprint than the materials it is targeted to replace.

General Information			
Filler / Reinforcement	Natural fiber reinforced material, 27% filler by weight		
Features	Updatable resources		
	Good liquidity		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/5.0 kg)	40.0	cm³/10min	ISO 1133
Molding Shrinkage			ISO 294-4
Transverse flow	1.0	%	ISO 294-4
Flow	1.0	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1500	MPa	ISO 527-2
Tensile Stress	19.0	MPa	ISO 527-2
Tensile Strain (Break)	13	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-20°C	2.3	kJ/m²	ISO 179/1eA
23°C	4.2	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	27	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	110	°C	ISO 75-2/A
Injection	Nominal Value	Unit	
Drying Temperature	80	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.040	%	
Processing (Melt) Temp	180 - 190	°C	
Mold Temperature	20 - 60	°C	

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### Recommended distributors for this material

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