

RTP 299 X 127044 D

Polyamide 66

RTP Company

Message:

Thermally Conductive - Flame Retardant

General Information			
Features	Heat conduction		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.44	g/cm ³	ASTM D792
Moisture Content	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12100	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	< 1.0	%	ASTM D638
Flexural Modulus	12100	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	210	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Thermal Conductivity			
-- ¹	0.75	W/m/K	ASTM E1530
-- ²	1.5	W/m/K	ASTM E1461
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	4.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	277 - 299	°C	
Mold Temperature	65.6 - 107	°C	
Injection Pressure	68.9 - 124	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

NOTE

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| 1. | Through-plane |
| 2. | In-plane |

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