

# SUMIMAC® ECR-9240K

Epoxy; Epoxide

SBHPP

Message:

One component liquid epoxy resin

Application : Sensor

Advantage : Good adhesive strength and high strength

General Information			
Features	High strength		
	Good adhesion		
Appearance	Black		
Forms	Liquid		
Physical	Nominal Value	Unit	
Water absorption rate-Boiling water, 2 hrs soaking	0.5	wt%	
Adhesion Strength - Al/Al	10.0	MPa	
Mechanical	Nominal Value	Unit	
Flexural Modulus (25°C)	3500	MPa	
Flexural Strength (25°C)	95.0	MPa	
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	130	°C	TMA
CLTE - Flow	4.0E-5	cm/cm/°C	TMA
Uncured Properties	Nominal Value	Unit	
Viscosity (25°C)	7.0	Pa·s	
Curing Time (120°C)	1.0	hr	
Cured Properties	Nominal Value	Unit	
Shore Hardness (Shore D)	89		
Volume Resistivity (25°C)	1.0E+16	ohms·cm	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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