

Lustran® ABS 750

Acrylonitrile Butadiene Styrene

Styrolution

Message:

Lustran® 750 resin is a black, virgin injection molding grade of ABS (Acrylonitrile Butadiene Styrene). It is designed for molded drain, waste, and vent (DWV) fittings. Lustran 750 (901802 black) resin meets or exceeds ASTM D 3965 3-2-2-2-2 cell class requirements for ASTM F 628 and D 2661. It is also listed under NSF Standard 14. As with any product, use of Lustran 750 resin in a given application must be tested (including field testing, etc.) in advance by the user to determine suitability.

General Information			
Uses	Piping system		
	Accessories		
Agency Ratings	ASTM D 3965 Class 3-2-2-2-2		
	EC 1907/2006 (REACH)		
	NSF 14		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Specific Volume	0.950	cm ³ /g	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2070	MPa	ASTM D638
Tensile Strength (Yield)	44.8	MPa	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.18 mm	190	J/m	ASTM D256
23°C, 3.18 mm	370	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed, 6.35 mm)	100	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	82.2 - 87.8	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	< 0.050	%	
Suggested Max Regrind	40	%	
Processing (Melt) Temp	232 - 243	°C	
Mold Temperature	43.3 - 65.6	°C	
Injection Rate	Moderate-Fast		

Injection instructions

Injection Pressure: Moderately High to HighCushion:Minimum

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