

Tecnoprene® T60 VB4 NERO900

Polypropylene
SO.F.TER. SPA

Message:

20% glass fiber reinforced polypropylene, blow moulding grade

| General Information | | | |
|---|----------------------------------|-------------------|-------------------------|
| Filler / Reinforcement | Glass Fiber,20% Filler by Weight | | |
| Uses | Blow Molding Applications | | |
| Agency Ratings | EC 1907/2006 (REACH) | | |
| Appearance | Black | | |
| Processing Method | Blow Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.04 | g/cm ³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 1.5 | g/10 min | ASTM D1238 |
| Molding Shrinkage | 0.40 | % | Internal Method |
| Water Absorption (Saturation, 23°C) | 0.020 | % | ASTM D570 |
| Mechanical | Nominal Value | Unit | Test Method |
| Flexural Modulus | 4000 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (23°C) | 140 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 138 | °C | ASTM D648 |
| Vicat Softening Temperature | 114 | °C | ASTM D1525 ¹ |
| Flammability | Nominal Value | Test Method | |
| Flame Rating (3.20 mm) | HB | UL 94 | |
| NOTE | | | |

1. Rate A (50°C/h), Loading 2 (50 N)

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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