Nypol® PA B3 HV400 M3 NTLA014 NT366 MSP

Polyamide 6

Petropol Industry and Trade of Polymers LTDA

Message:

Polyamide 6 high viscosity ideal for extrusion oiled of molybdenum disulfide, with propriety thermal excellent, electrical and mechanical.

General Information			
Additive	Molybdenum Disulfide Lubricant		
Features	Good Electrical Properties		
	High Viscosity		
	Lubricated		
Processing Method	Extrusion		
Resin ID (ISO 1043)	>PA 6 M3<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13 to 1.14	g/cm³	ASTM D792
Water Absorption (Saturation)	1.7 to 1.9	%	ASTM D570
Relative Viscosity - M-Cresol	4.02 to 4.22		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	85.0	MPa	ASTM D638
Tensile Elongation (Break)	> 220	%	ASTM D638
Flexural Modulus	2900	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	7.60	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	68.0	°C	ASTM D648
Melting Temperature	215 to 220	°C	ASTM D2117
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	220 to 240	°C	

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