# NEFTEKHIM PP 1500K

### Polypropylene Homopolymer

Nizhnekamskneftekhim Inc.

#### Message:

General Information

Product obtained by polymerization of propylene in presence of complex organic metal catalysts.

It incorporates increased long-term thermal stability, thermaloxidative degradation resistance when PP is produced, processed and PP-made articles are exploited

Application: jet molding, extrusion, hot shaping, compounding.

Technical requirements: TU 2211-136-05766801-2006

| Features                                 | Good Thermal Stability            |          |             |
|--|-----------------------------------|----------|-------------|
|  | Homopolymer                       |          |             |
|  | Oxidation Resistant               |          |             |
|  |                                   |          |             |
| Uses                                     | Compounding                       |          |             |
| Forms                                    | Pellets                           |          |             |
| Processing Method                        | Compounding                       |          |             |
|  | Extrusion                         |          |             |
|  | Injection Molding                 |          |             |
| Physical                                 | Nominal Value                     | Unit     | Test Method |
| Density                                  | 0.900                             | g/cm³    |             |
| Apparent Density                         | 0.48 to 0.52                      | g/cm³    |             |
| Melt Mass-Flow Rate (MFR) (230°C/2.16    |                                   |          |             |
| kg)                                      | 3.6 to 4.6                        | g/10 min | ASTM D1238  |
| Ash Content                              | 0.025 to 0.050                    | %        |             |
| Thermal Creep Temperature <sup>1</sup>   | 90 to 96                          | °C       |             |
| Thermal-oxidative Deterioration (150°C)  | 15.0                              | day      |             |
| Hardness                                 | Nominal Value                     | Unit     | Test Method |
| Rockwell Hardness (R-Scale)              | 82 to 95                          |          |             |
| Mechanical                               | Nominal Value                     | Unit     | Test Method |
| Tensile Strength (Yield)                 | 32.0                              | MPa      | ASTM D638   |
| Tensile Elongation (Yield)               | 10                                | %        | ASTM D638   |
| Flexural Modulus                         | 1300                              | MPa      | ASTM D790   |
| Impact                                   | Nominal Value                     | Unit     | Test Method |
| Notched Izod Impact (23°C)               | 40                                | J/m      | ASTM D256   |
| Thermal                                  | Nominal Value                     | Unit     |             |
| Vicat Softening Temperature <sup>2</sup> | 150 to 154                        | °C       |             |
| NOTE                                     |                                   |          |             |
| 1.                                       | at load 0.46 H/mm²                |          |             |
| 2.                                       | in liquid medium under force 10 H |          |             |

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