

# Elastron® G G500.A23.B.PA

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

## Message:

A soft, black SEBS based thermoplastic elastomer (TPE) compound specially designed for excellent adhesion to PA.

Bondable to: PA

General Information			
Features	Block Copolymer		
	Bondability		
	Good Adhesion		
	Soft		
RoHS Compliance	RoHS Compliant		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage			ASTM D955
Flow	3.3	%	
Across Flow	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	23		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	0.300	MPa	
300% Strain	0.600	MPa	
Tensile Strength (Break)	2.50	MPa	ASTM D412
Tensile Elongation (Break)	1000	%	ASTM D412
Tear Strength	11.0	kN/m	ASTM D624
Compression Set			ASTM D395
23°C, 22 hr	8.0	%	
70°C, 22 hr	26	%	
100°C, 22 hr	65	%	
Additional Information	Nominal Value		Test Method
Ozone Resistance - Stressed	No Cracks		ASTM D518
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	

Suggested Max Regrind	20	%
Rear Temperature	180 to 200	°C
Middle Temperature	190 to 210	°C
Front Temperature	205 to 220	°C
Nozzle Temperature	220 to 230	°C
Mold Temperature	40.0 to 60.0	°C

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
Phone: +86 13424755533  
Email: sales@su-jiao.com  
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

