Hanwha Total PP TB1010

Polypropylene

HANWHA TOTAL PETROCHEMICALS Co., Ltd.

Message:

TB1010 is a 10% talc filled high-crystalline polypropylene low-pressure injection grade designed for superior fluidity. Due to superb flexural modulus and impact strength, this grade is suitable for the large- or thin-membrane part forming.

General Information				
Filler / Reinforcement	Talc,10% Filler by Weight	Talc,10% Filler by Weight		
Features	Crystalline			
	Good Impact Resistance			
	Good Weather Resistance			
	High Heat Resistance			
Uses	Automotive Interior Trim			
Forms	Pellets	Pellets		
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.00	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6 80	g/10 min	ASTM D1238	
Molding Shrinkage - Flow	1.2 to 1.6	%	ASTM D955	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	98		ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Yield)	27.5	MPa	ASTM D638	
Tensile Elongation (Break)	15	%	ASTM D638	
Flexural Modulus	2260	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact			ASTM D256	
-30°C	29	J/m		
23°C	49	J/m		
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (0. MPa, Unannealed)	45 135	°C	ASTM D648	

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