# Prixene® PC120I00C

### Polypropylene Copolymer

#### **POLYMAT**

#### Message:

Prixene® PC120100C is a polypropylene copolymer resin clarified with mid-fluidity for thin wall in which an excellent clarity is required, and good impact resistance. Its clarity allows applying in rigid packaging, transparent and rigid containers of thin wall, household items of high quality, and in general, items with high quality.

The features presented are good clarity, fast molding cycles, good dimensional stability, high rigidity, good impact resistance, medium flow and high brightness.

The product form is in pellets. PP for injection molding. The material complies with FDA regulation Title 21 CFR177.1520 (a) 3 (i), FDA21 CFR 177.1520 (c) 3.1 and FDA21 CFR 177.1520 (c) 3.2.

| General Information                       |                            |          |             |  |  |
|---|----------------------------|----------|-------------|--|--|
| Features                                  | Copolymer                  |          |             |  |  |
|   | Fast Molding Cycle         |          |             |  |  |
|   | Good Dimensional Stability |          |             |  |  |
|   | Good Impact Resistance     |          |             |  |  |
|   | High Clarity               |          |             |  |  |
|   | High Rigidity              |          |             |  |  |
|   | Medium Flow                |          |             |  |  |
| Uses                                      | Containers                 |          |             |  |  |
|   | Household Goods            |          |             |  |  |
|   | Packaging                  |          |             |  |  |
|   | Thin-walled Containers     |          |             |  |  |
| Agency Ratings                            | FDA 21 CFR 177.1520(c) 3.1 |          |             |  |  |
|   | FDA 21 CFR 177.1520(c) 3.2 |          |             |  |  |
| Forms                                     | Pellets                    |          |             |  |  |
| Processing Method                         | Injection Molding          |          |             |  |  |
| Physical                                  | Nominal Value              | Unit     | Test Method |  |  |
| Density                                   | 0.901                      | g/cm³    | ASTM D1505  |  |  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 12                         | g/10 min | ASTM D1238  |  |  |
| Hardness                                  | Nominal Value              | Unit     | Test Method |  |  |
| Rockwell Hardness (R-Scale)               | 84                         |          | ASTM D785   |  |  |
| Mechanical                                | Nominal Value              | Unit     | Test Method |  |  |
| Tensile Strength <sup>1</sup> (Yield)     | 29.0                       | MPa      | ASTM D638   |  |  |
| Tensile Elongation <sup>2</sup> (Yield)   | 9.0                        | %        | ASTM D638   |  |  |
| Flexural Modulus <sup>3</sup>             | 1000                       | MPa      | ASTM D790   |  |  |
| Impact                                    | Nominal Value              | Unit     | Test Method |  |  |

| Notched Izod Impact (23°C) | 64         | J/m | ASTM D256 |
|----------------------------|------------|-----|-----------|
| NOTE                       |            |     |           |
| 1.                         | 51 mm/min  |     |           |
| 2.                         | 51 mm/min  |     |           |
| 3.                         | 1.3 mm/min |     |           |

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