

# LITEN ML 57

Polyethylene Copolymer  
UNIPETROL RPA

Message:

LITEN ML 57 is a linear polyethylene, copolymer with narrow molecular weight distribution and higher resistance to UV radiation, intended for injection moulding. It is suitable for manufacture of large containers, pallets, technical parts and other products for outdoor use requiring very good impact strength.

LITEN ML 57 meets the hygienic requirements on materials and articles intended for contact with foodstuffs according to Regulation (EC) 1935/2004 of the European Parliament and of the Council, as well as according to Commission Regulation (EU) No 10/2011 including changes and additions.

| General Information            |                                      |                   |             |
|--------------------------------|--------------------------------------|-------------------|-------------|
| Features                       | Copolymer                            |                   |             |
|                                | Food Contact Acceptable              |                   |             |
|                                | Good Impact Resistance               |                   |             |
|                                | Good UV Resistance                   |                   |             |
|                                | Narrow Molecular Weight Distribution |                   |             |
| Uses                           | Containers                           |                   |             |
|                                | Engineering Parts                    |                   |             |
|                                | Outdoor Applications                 |                   |             |
| Agency Ratings                 | EC 1935/2004                         |                   |             |
|                                | EU 10/2011                           |                   |             |
| Forms                          | Pellets                              |                   |             |
| Processing Method              | Injection Molding                    |                   |             |
| Physical                       | Nominal Value                        | Unit              | Test Method |
| Density                        | 0.950                                | g/cm <sup>3</sup> | ISO 1183    |
| Melt Mass-Flow Rate (MFR)      |                                      |                   | ISO 1133    |
| 190°C/2.16 kg                  | 4.5                                  | g/10 min          |             |
| 190°C/5.0 kg                   | 12                                   | g/10 min          |             |
| Hardness                       | Nominal Value                        | Unit              | Test Method |
| Shore Hardness (Shore D)       | 57                                   |                   | ISO 868     |
| Mechanical                     | Nominal Value                        | Unit              | Test Method |
| Tensile Stress (Yield)         | 22.0                                 | MPa               | ISO 527-2   |
| Tensile Strain (Yield)         | 10                                   | %                 | ISO 527-2   |
| Flexural Modulus               | 800                                  | MPa               | ISO 178     |
| Impact                         | Nominal Value                        | Unit              | Test Method |
| Charpy Notched Impact Strength |                                      |                   | ISO 179     |
| -30°C                          | 5.0                                  | kJ/m <sup>2</sup> |             |
| 23°C                           | 10                                   | kJ/m <sup>2</sup> |             |

| Thermal                     | Nominal Value | Unit | Test Method |
|-----------------------------|---------------|------|-------------|
| Vicat Softening Temperature | 125           | °C   | ISO 306     |

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