

SLOVAMID® 66 W 30

Polyamide 66

Plastcom

Message:

PA 66 with the content of 30 % chemically modified mineral filling. Used for grips of electric hand tools, hobby tools, gear wheels, covers of electric tools, flat products, automobile wheel covers, bodies of air filters. High toughness also at minus temperatures. Toughness achieves the rates of PA 6 GF 30. Lower abrasion of the manufacturing facilities. Excellent dimensional stability. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Mineral,30% Filler by Weight		
Features	Good Dimensional Stability		
	Low Temperature Toughness		
	Ultra High Toughness		
Uses	Automotive Applications		
	Flexible Grips		
	Gears		
	Power/Other Tools		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 66		
Physical	Nominal Value	Unit	Test Method
Density	1.39	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/0.325 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.5	%	
Flow	1.5	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4100	MPa	ISO 527-2
Tensile Stress (Yield)	75.0	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Flexural Modulus	4100	MPa	ISO 178
Flexural Stress	125	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	3.0	kJ/m ²	

23°C	3.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-20°C	60	kJ/m ²	
23°C	60	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	80.0	°C	ISO 75-2/B
Vicat Softening Temperature	220	°C	ISO 306/B
Melting Temperature (DSC)	260	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength	40	kV/mm	IEC 60243-1
Comparative Tracking Index	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	280 to 310	°C	
Mold Temperature	80.0 to 120	°C	
Injection Pressure	70.0 to 120	MPa	

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