Braskem PP HP 502N

Polypropylene Homopolymer

Braskem

Message:

HP 502N is a low fluidity homopolymer.

Applications

Injection Molding of furnitures, caps, closures, housewares.

Processing:

Injection Molding

General Information			
Features	Homopolymer		
	Low Flow		
Uses	Caps		
	Closures		
	Furniture		
	Household Goods		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.905	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
	Norminal value	Offit	Test Method
Durometer Hardness (Shore D, Injection Molded)	73		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, Injection Molded)	35.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	9.0	%	ASTM D638
Flexural Modulus - 1% Secant (Injection Molded)	1400	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, Injection			
Molded)	30	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	86.0	°C	ASTM D648
Vicat Softening Temperature	151	°C	ASTM D1525 ¹
NOTE			
1.	Loading 1 (10 N)		

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