## Xuchuan 2260/B-8580

Thermoplastic Polyurethane Elastomer (Polyester)

Xuchuan Chemical (Suzhou) Co., Ltd

## Message:

Xuchuan 2260/B-8580 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) product. It is available in Asia Pacific. Typical application: Consumer Goods. Primary characteristic: good dimensional stability.

General Information			
Features	Good Dimensional Stability		
	Low Density		
Uses	Footwear		
Physical	Nominal Value	Unit	
Density	0.300 to 0.450	g/cm³	
Density			
A-2260 : 40°C	1.010 to 1.020	g/cm³	
B-8580 : 40°C	1.080 to 1.200	g/cm³	
Viscosity			
A-2260 : 40°C	0.800 to 1.20	Pa·s	
B-8580 : 40°C	0.600 to 0.800	Pa·s	
Ross Flex (23°C) <sup>1</sup>	No Crack		
Cream Time	6.0 to 8.0	sec	
End of Rise Time	40.0 to 50.0	sec	
Free Rise Foam Density	150 to 250	kg/m³	
Preheat Temperature			
Part A	50 to 60	°C	
Part B	50 to 60	°C	
Preheat Time			
Part A	8.0 to 10.0	hr	
Part B	8.0 to 12.0	hr	
Processing Temperature			
Part A	40 to 45	°C	
Part B	38 to 42	°C	
Hardness	Nominal Value	Unit	
Durometer Hardness (Shore C)	43 to 58		
Elastomers	Nominal Value	Unit	
Tensile Strength (Break)	1.50 to 4.50	МРа	
Tensile Elongation (Break)	250 to 400	%	
Tear Strength	10.0 to 26.0	kN/m	
Thermoset	Nominal Value	Unit	

Thermoset Components				
Part A	Mix Ratio by Weight: 100	Mix Ratio by Weight: 100		
Part B	Mix Ratio by Weight: 96 to	Mix Ratio by Weight: 96 to 98		
Demold Time	4.0 to 5.0	min		
Injection	Nominal Value	Unit		
Mold Temperature	45.0 to 55.0	°C		
NOTE				
1.	40000 cycles			

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