

Radilon® A RV300 100 NAT

Polyamide 66

Radici Plastics

Message:

PA66 30% glass fiber reinforced injection moulding grade. Natural colour.

Suitable for parts requiring high stiffness and good mechanical resistance.

ISO 1043 : PA66 GF30

General Information				
UL YellowCard		E148796-101473269	E195505-101510674	
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Features		High Stiffness		
RoHS Compliance		RoHS Compliant		
UL File Number		E116324		
Appearance		Natural Color		
Processing Method		Injection Molding		
Resin ID (ISO 1043)		PA66 GF30		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.35	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C, 2.00 mm	7.0	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	1.7	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9500	6500	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	180	120	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.7	6.0	%	ISO 527-2/1A/5
Flexural Modulus ¹	8800	5500	MPa	ISO 178
Flexural Stress ²	275	170	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	11	--	kJ/m ²	
23°C	13	18	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	75	--	kJ/m ²	
23°C	85	110	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				

0.45 MPa, Unannealed	250	--	°C	ISO 75-2/Bf
1.8 MPa, Unannealed	235	--	°C	ISO 75-2/Af
Vicat Softening Temperature	245	--	°C	ISO 306/B50
Melting Temperature ³	260	--	°C	ISO 11357
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	0.0	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
Glow Wire Flammability Index (2.00 mm)	700	--	°C	IEC 60695-2-12
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 4.0		hr	
Dew Point - Desiccant Dryer	< -20.0		°C	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 100		°C	
Injection Rate	Moderate-Fast			
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10°C/min			

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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