# **DENKA STYROL MW-1-301**

### General Purpose Polystyrene

### Denka Company Limited

### Message:

The high tensile strength of DENKA STYROL MW is achieved through our proprietary macromolecular technologies. It is a well-balanced polystyrene resin, with a high tensile strength as well as good moldability. Overturning the traditional understanding that PS resin is "hard and brittle", this product's applications have been expanded to include large packaging cases (and the like), advancing the world of PS resin and becoming a synonym for ultra-strong PS.

**Applications** 

CD cases, DVD cases, recording media related items, refrigerator trays, pet cages, miscellaneous articles, toys, food packaging etc.

General Information				
UL YellowCard	E49895-241593			
Features	Good Moldability			
	High Strength			
Uses	Food Packaging			
	General Purpose			
	Media Packaging			
	Support Trays			
	Toys			
Agency Ratings	JHOSPA Unspecified Rating			
UL File Number	E49895			
Appearance	Blue			
Physical	Nominal Value	Unit	Test Method	
Density (23°C)	1.04	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	1.8	g/10 min	ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (M-Scale, 23°C)	75		ISO 2039-2	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Stress (Break)	47.0	MPa	ISO 527-2/5	
Tensile Strain (Break)	< 3.0	%	ISO 527-2/5	
Flexural Modulus <sup>1</sup>	3300	MPa	ISO 178	
Flexural Stress <sup>2</sup>	102	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength (23°C)	2.8	kJ/m²	ISO 179	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa, Unannealed)	74.0	°C	ISO 75-2/A	
Vicat Softening Temperature	93.0	°C	ISO 306/B	
Flammability	Nominal Value		Test Method	

Flame Rating	НВ		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance (2000 µm)	90.0	%	ISO 13468
Haze (2000 μm)	0.30	%	ISO 14782
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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### Recommended distributors for this material

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