

Primolac V620GP

Acrylonitrile Butadiene Styrene

Lucent Polymers, Inc.

Message:

General Purpose Acrylonitrile Butadiene Styrene

Colors Available

Meets GMP.ABS.001, GMP.ABS.002, MS-DB196

General Information			
Features	General Purpose		
Uses	General Purpose		
Appearance	Colors Available		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	3.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	42.7	MPa	ASTM D638
Tensile Elongation (Break)	> 30	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	72.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	190	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	85.0	°C	ASTM D648

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