POTICON NTB935

Polyamide

Otsuka Chemical Co., Ltd.

Message:

The Poticon series features a potassium titanate micro-filler compounded in thermoplastic resins to provide outstanding micro-reinforcement and dimensional stability. The excellent surface smoothness of these compounds limits friction toward opposing materials, reducing wear and allowing for greaseless applications. Moreover, as Poticon diminishes damage toward the mold and metal die and offers excellent recyclability, it also decreases processing costs.

Advantages

Microscopic reinforcement

Superior friction sliding and wear reduction

Excellent dimensional accuracy and surface smoothness

Highly recyclable

Applications

Automotive Parts (gears, bearings)

LED Reflectors

Watch Parts (gears, ground plane)

Camera (image stabilization parts)

Sliding Parts (gears, wheel bearing)

Camera Module Parts

Motor Parts (cog-wheels, bearings)

NTB935 Property: Low water absorption, Heat-resisting property, High strength, Dimension accuracy

General Information								
Features	Good Heat Resistance							
	High Dimensional Stability							
	Low friction coefficient High strength Recyclable materials							
					Low or no water absorption			
	Uses	LEDs						
Gear								
Application in Automobile Field								
Camera application								
Bearing								
Processing Method	Injection molding	Injection molding						
Physical	Nominal Value	Unit	Test Method					
Specific Gravity	1.52	g/cm³	ASTM D792					
Molding Shrinkage								
Flow	0.40	%						
Transverse flow	1.6	%						
Water Absorption (Equilibrium)	0.18	%	ASTM D570					
Hardness	Nominal Value	Unit	Test Method					
Rockwell Hardness (M-Scale)	99		ASTM D785					

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	113	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	205	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	30	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	1.5E-5	cm/cm/°C	ASTM D696
Heat Distortion	267	°C	ASTM D648
Injection	Nominal Value	Unit	
Processing (Melt) Temp	310 - 330	°C	
Mold Temperature	140 - 150	°C	
Injection Pressure	50.0 - 100	MPa	

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