KPOL-PP K-PPC 8.0

Polypropylene Impact Copolymer

KPOL Chem Co.

Message:

Polypropylene Heterophasic Copolymer

Applications

Injection Molding, Automobile Applications, Battery case ; Toys; Household Appliances; Crates; Buckets; Base resin for compounding ; High impact resistance parts.

It exhibits a good fluidity combined with a good balance of impact and stiffness as well as a low warpage tendency. Even at sub-zero temperatures and also provides good surface properties and excellent processability.

Characteristics

The KPOL® resin is a propylene impact copolymer designed for injection molding applications, has excellent toughness and good dimensional stabilitylt is a controlled rheology grade.

General Information		
Additive	Antioxidant	
	Nucleating Agent	
Features	Antioxidant	
	Controlled Rheology	
	Food Contact Acceptable	
	Good Dimensional Stability	
	Good Flow	
	Good Processability	
	Good Stiffness	
	Good Toughness	
	High Impact Resistance	
	Impact Copolymer	
	Low Warpage	
	Nucleated	
Uses	Appliances	
	Automotive Applications	
	Battery Cases	
	Compounding	
	Crates	
	Pails	
	Toys	
Agency Ratings	FDA 21 CFR 177.1520	
Forms	Pellets	
Processing Method	Injection Molding	
Physical	Nominal Value Unit	Test Method

Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	8.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Compression			
Molded)	65		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Compression			
Molded)	26.0	MPa	ASTM D638
Tensile Elongation ² (Break, Compression			
Molded)	8.0	%	ASTM D638
Flexural Modulus - 1% Secant			
(Compression Molded)	1100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (20°C, Compression			
Molded)	60	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed, Compression Molded)	93.0	°C	ASTM D648
Vicat Softening Temperature	148	°C	ASTM D1525 ³
NOTE			
1.	Type IV, 50 mm/min		
2.	Type IV, 50 mm/min		
3.	Rate A (50°C/h), Loading 1 (10 N)		

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