CALP 4300G

Polyolefin

Lion Idemitsu Composites Co., Ltd.

Message:

CALP 4300G is a Polyolefin product. It can be processed by injection molding and is available in Asia Pacific. Characteristics include: Flame Rated Food Contact Acceptable Heat Resistant High Stiffness

General Information			
UL YellowCard	E220017-266441		
Features	Food Contact Acceptable		
	High Heat Resistance		
	High Stiffness		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)	16	g/10 min	ASTM D1238
Molding Shrinkage			Internal Method
Flow : 2.00 mm	1.2	%	
Across Flow : 2.00 mm	1.2	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	92		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	28.0	MPa	ASTM D638
Tensile Elongation (Break)	11	%	ASTM D638
Flexural Modulus	3770	MPa	ASTM D790
Flexural Strength	46.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	4.10	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	5 137	°C	ASTM D648
Ball Pressure Test (140°C)	Pass		Internal Method
RTI Elec	105	°C	UL 746
RTI Imp	105	°C	UL 746
RTI Str	105	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	НВ		UL 94

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