

Razamid® A111 GR30

Polyamide 66

Razin™ Engineering Plastics

Message:

Razamid A111 GR30 is an injection grade natural color polyamide 66 resin reinforced with 30% Glass Fiber. It combines good strength, stiffness and toughness as well as excellent heat, chemical and abrasion resistance.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Abrasion Resistance		
	Good Chemical Resistance		
	Good Stiffness		
	Good Strength		
	Good Toughness		
	High Heat Resistance		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.40 to 0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	195	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	9100	MPa	ASTM D790
Flexural Strength	290	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	15	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	257	°C	
1.8 MPa, Unannealed	255	°C	
Vicat Softening Temperature	240	°C	ASTM D1525
Peak Melting Temperature	260	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+13	ohms · cm	IEC 60093
Dielectric Strength	13	kV/mm	ASTM D149
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	

Drying Time	2.0 to 4.0	hr
Rear Temperature	260 to 280	°C
Middle Temperature	265 to 300	°C
Front Temperature	275 to 305	°C
Processing (Melt) Temp	275 to 310	°C
Mold Temperature	50.0 to 80.0	°C
Injection Pressure	55.0 to 140	MPa

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