Evoprene™ GC 093

Thermoplastic Elastomer

Mexichem Specialty Compounds Inc.

Message:

Black BS 7412 dynamic dull finish. Window gasket.

General Information			
Uses	Washer		
RoHS Compliance	Contact manufacturer		
Appearance	Opacity		
	Black		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Density	1.09	g/cm³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shaw A, 10 seconds, 6.50mm)	61		ISO 868
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain, 2.00 mm)	2.30	MPa	ISO 37
Tensile Stress (Yield, 2.00 mm)	6.00	MPa	ISO 37
Tensile Elongation (Break, 2.00 mm)	450	%	ISO 37
Tear Strength ¹ (2.00 mm)	24	kN/m	ISO 34-1
Compression Set			ISO 815
22°C, 72 hr	23	%	ISO 815
70°C, 22 hr	53	%	ISO 815
100°C, 22 hr	65	%	ISO 815
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air (70°C, 336 hr)	3.0	%	ISO 188
Change in Tensile Strain at Break in Air (70°C, 336 hr)	2.0	%	ISO 188
Change in Shore Hardness in Air (Shao A, 70°C, 336 hr)	0.0		ISO 188
Additional Information			

The value listed as Density, ISO 1183, was tested in accordance with ISO 2782 test methods. Abrasion, DIN 53516: 286 mm³M-S, Alpha Gary Test Method: 20 kg/cm²M-S (Macklow Smith) flow measures force to extrude tape through die 10mm X 1mm. The higher the value the stiffer the flow (opposite to Melt Flow - MFI)Service Temperature: -50 to +80°COzone Resistance, 100 pphm, 200hrs, 20% strain, 35°C: No cracksOK for food contact: NoThermoplastic Compatability: PP

NOTE

Method B, right-angle specimen (without cut)

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