

RTP 1307 P-1 SI

Polyphenylene Sulfide

RTP Company

Message:

Glass Fiber - Silicone Lubricated

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Additive	Silicone Lubricant		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.20	%	ASTM D955
Moisture Content	0.040	%	
Primary Additive	40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15900	MPa	ASTM D638
Tensile Strength	169	MPa	ASTM D638
Tensile Elongation (Yield)	1.9	%	ASTM D638
Flexural Modulus	15200	MPa	ASTM D790
Flexural Strength	228	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	266	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	6.0	hr	
Processing (Melt) Temp	307 to 329	°C	
Mold Temperature	135 to 177	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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