

# Durez® 30344

Phenolic

Sumitomo Bakelite North America, Inc.

## Message:

Durez 30344 is a flake thermoplastic phenolic resin containing lubricant.

The resin is specifically formulated to provide excellent overall coated sand performance, especially rapid build-up on invest, fast cure and better peel resistance.

Durez 30344 resin requires the addition of hexamethylenetetramine (hexa) to produce thermosetting properties.

General Information			
Additive	Lubricant		
Features	Fast Cure		
	Lubricated		
Uses	Coating Applications		
Appearance	Tan		
Forms	Flakes		
Thermal	Nominal Value	Unit	Test Method
Melting Temperature			Internal Method
-- <sup>1</sup>	65.0	°C	
-- <sup>2</sup>	75.0	°C	
Softening Point - B&R;	90	°C	Internal Method
Free Phenol	> 3.0	%	Internal Method
Thermoset	Nominal Value	Unit	Test Method
Thermoset Mix Viscosity <sup>3</sup> (150°C)	1200	cP	Internal Method
NOTE			
1.	Shrink		
2.	Clear		
3.	Molten		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

## Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT