

IDI BMC B10 (Glass Content 15%)

Thermoset, Unspecified

IDI Composites International

Message:

PRODUCT SERIES: B10 SERIES BMC

PRODUCT DESCRIPTION: GENERAL PURPOSE GRADE

General purpose composite materials with a wide range of applications. Suitable applications are typically structural in nature with no flammability requirements.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Features	General Purpose		
Uses	General Purpose		
Forms	BMC - Bulk Molding Compound		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.80 to 2.00	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.0 to 0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.10 to 0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	20 to 60		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	34.5	MPa	ASTM D638
Flexural Strength	82.7	MPa	ASTM D790
Compressive Strength	110	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	530	J/m	ASTM D256
Unnotched Izod Impact	640	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	> 204	°C	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Burning Rate	12	mm/min	ASTM D635

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