RTP 200 UV

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade. RTP 200 UV is a UV stabilized nylon 6/6 general purpose resin.

General Information						
Additive		UV stabilizer	UV stabilizer			
Features		Good UV resistance				
RoHS Compliance		Contact manufacturer				
Appearance		Black				
		Natural color				
Forms	Forms		Particle			
Processing Method		Injection molding				
Physical	Dry	Conditioned	Unit	Test Method		
Specific Gravity	1.14	1.14	g/cm³	ASTM D792		
Molding Shrinkage - Flow						
(3.18 mm)	1.5		%	ASTM D955		
Water Absorption (23°C, 24 hr)	1.2		%	ASTM D570		
Hardness	Dry	Conditioned	Unit	Test Method		
Rockwell Hardness						
(R-Scale)	121	110		ASTM D785		
Mechanical	Dry	Conditioned	Unit	Test Method		
Tensile Strength	82.7	62.1	MPa	ASTM D638		
Tensile Elongation (Break)	5.0	30	%	ASTM D638		
Flexural Modulus	2900	1310	MPa	ASTM D790		
Flexural Strength	117	41.4	MPa	ASTM D790		
Impact	Dry	Conditioned	Unit	Test Method		
Notched Izod Impact (3.18	50	110				
mm)	53	110	J/m	ASTM D256		
Unnotched Izod Impact (3.18 mm)	800 J/m	No Break		ASTM D4812		
Thermal	Dry	Conditioned	Unit	Test Method		
Deflection Temperature Under Load				ASTM D648		
0.45 MPa, not annealed	232	221	°C	ASTM D648		
1.8 MPa, not annealed	90.6	71.1	°C	ASTM D648		
CLTE - Flow	7.2E-5		cm/cm/°C	ASTM D696		

Thermal Conductivity	0.25		W/m/K	ASTM C177
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	ASTM D257
Dielectric Strength	22	21	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.70	4.70		ASTM D150
Dissipation Factor (1 MHz)	0.020	0.10		ASTM D150
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
		V-2		UL 94
1.59 mm	V-2			UL 94
Additional Information				

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The value listed as Flammability, UL 94, was tested in accordance with RTP test standards.

Injection	Dry	Unit	
Drying Temperature	79.4		°C
Drying Time	4.0		hr
Suggested Max Moisture	0.20		%
Suggested Max Regrind	20		%
Rear Temperature	274 - 288		°C
Middle Temperature	274 - 288		°C
Front Temperature	274 - 288		°C
Mold Temperature	65.6 - 107		°C
Injection Pressure	82.7 - 124		MPa

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Recommended distributors for this material

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