Yuyao PET PET518

Polyethylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

Message:

Yuyao PET PET518 is a Polyethylene Terephthalate (PET) product filled with glass fiber. It can be processed by injection molding and is available in Asia Pacific. Typical application: Electrical/Electronic Applications.

Characteristics include:

Creep Resistant

Fatigue Resistant

Flame Retardant

Good Dimensional Stability

Good Processability

| General Information | | | | |
|---|----------------------------|---------|-------------|--|
| Filler / Reinforcement | Glass Fiber | | | |
| Features | Fatigue Resistant | | | |
| | Flame Retardant | | | |
| | Good Creep Resistance | | | |
| | Good Dimensional Stability | | | |
| | Good Impact Resistance | | | |
| | Good Processability | | | |
| | High Heat Resistance | | | |
| | | | | |
| Uses | Electrical Parts | | | |
| Processing Method | Injection Molding | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Specific Gravity | 1.30 | g/cm³ | ASTM D792 | |
| Molding Shrinkage - Flow | 0.80 to 1.2 | % | ASTM D955 | |
| Mechanical | Nominal Value | Unit | Test Method | |
| Tensile Strength | 85.0 | MPa | ASTM D638 | |
| Tensile Elongation (Break) | 3.8 | % | ASTM D638 | |
| Flexural Modulus | 8510 | MPa | ASTM D790 | |
| Flexural Strength | 132 | MPa | ASTM D790 | |
| Impact | Nominal Value | Unit | Test Method | |
| Notched Izod Impact (Area) | 6.00 | kJ/m² | ASTM D256 | |
| Thermal | Nominal Value | Unit | Test Method | |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 190 | °C | ASTM D648 | |
| Electrical | Nominal Value | Unit | Test Method | |
| Volume Resistivity | 1.0E+16 | ohms·cm | ASTM D257 | |
| Injection | Nominal Value | Unit | | |
| Drying Temperature | 115 to 120 | °C | | |
| Drying Time | 6.0 to 8.0 | hr | | |

| Processing (Melt) Temp | 240 to 260 | °C |
|------------------------|-------------|-----|
| Mold Temperature | 60.0 to 100 | °C |
| Injection Pressure | 70.0 to 100 | MPa |

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