

# Elvaloy® AC 1330

Ethylene Methyl Acrylate Copolymer

DuPont Packaging & Industrial Polymers

## Message:

Elvaloy® AC 1330 is a copolymer of ethylene and methyl acrylate. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene type resins.

General Information			
Additive	Slip		
Features	Slip		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.950	g/cm <sup>3</sup>	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	3.0	g/10 min	ASTM D1238, ISO 1133
Methyl Acrylate Content	30.0	wt%	
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	85.0	°C	ASTM D3418, ISO 3146
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	135	°C	
Cylinder Zone 2 Temp.	160	°C	
Cylinder Zone 3 Temp.	185	°C	
Cylinder Zone 4 Temp.	185	°C	
Cylinder Zone 5 Temp.	185	°C	
Adapter Temperature	185	°C	
Melt Temperature	160 to 235	°C	
Die Temperature	185	°C	

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## Recommended distributors for this material

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