

# Lotryl® 20MA08

Ethylene Methyl Acrylate Copolymer

Arkema

## Message:

LOTRYL® 20MA08 is a random copolymer of Ethylene and Methyl Acrylate produced by high-pressure radical polymerization process.

### Applications

Due to the methyl acrylate content, LOTRYL® 20MA08 can be used for applications where softness, flexibility and polarity are required. Typical applications are extrusion coating, coextrusion and compounds.

| General Information                              |                      |                   |                                    |
|--|----------------------|-------------------|------------------------------------|
| Features   | Good Flexibility     |                   |                                    |
|  | Random Copolymer     |                   |                                    |
|  | Soft                 |                   |                                    |
| Uses   | Coating Applications |                   |                                    |
|  | Compounding          |                   |                                    |
| Processing Method                                | Blown Film           |                   |                                    |
|  | Cast Film            |                   |                                    |
|  | Coextrusion          |                   |                                    |
|  | Compounding          |                   |                                    |
|  | Extrusion Coating    |                   |                                    |
| Physical   | Nominal Value        | Unit              | Test Method                        |
| Density  | 0.940                | g/cm <sup>3</sup> | ISO 1183, ASTM D1505               |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)        | 7.0 to 9.0           | g/10 min          | ASTM D1238, ISO 1133               |
| Methyl Acrylate Content                          | 18.0 to 22.0         | wt%               |                                    |
| Hardness   | Nominal Value        | Unit              | Test Method                        |
| Durometer Hardness (Shore A, Compression Molded) | 83                   |                   | ASTM D2240, ISO 868                |
| Mechanical                                       | Nominal Value        | Unit              | Test Method                        |
| Tensile Strength (Break, Compression Molded)     | 9.00                 | MPa               | ASTM D638, ISO 527-2               |
| Tensile Elongation (Break, Compression Molded)   | 800                  | %                 | ASTM D638, ISO 527-2               |
| Flexural Modulus (Compression Molded)            | 20.0                 | MPa               | ASTM D790, ISO 178                 |
| Thermal  | Nominal Value        | Unit              | Test Method                        |
| Vicat Softening Temperature                      | 46.0                 | °C                | ISO 306/A, ASTM D1525 <sup>1</sup> |
| Melting Temperature                              | 76.0                 | °C                | ISO 11357-3                        |
| Extrusion  | Nominal Value        | Unit              |                                    |
| Cylinder Zone 1 Temp.                            | 150 to 170           | °C                |                                    |

|                       |     |    |
|-----------------------|-----|----|
| Cylinder Zone 2 Temp. | 170 | °C |
| Cylinder Zone 3 Temp. | 170 | °C |
| Cylinder Zone 4 Temp. | 170 | °C |
| Die Temperature       | 170 | °C |

NOTE

1. Loading 1 (10 N)

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