

Unichem 6022A NATURAL

Flexible Polyvinyl Chloride

Colorite Polymers

Message:

Unichem 6022A NATURAL is a Flexible Polyvinyl Chloride product. It can be processed by injection molding and is available in North America. Typical application: Food Contact Applications. Primary characteristic: non-toxic.

General Information			
Features	Good Flow		
	Non-Toxic		
Uses	Food Service Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.29	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	4.83	MPa	ASTM D638
Tensile Elongation (Yield)	350	%	ASTM D638
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	2.76	MPa	ASTM D412
Injection	Nominal Value	Unit	
Processing (Melt) Temp	160 to 168	°C	
Mold Temperature	10.0 to 37.8	°C	
Back Pressure	0.689 to 2.76	MPa	
Screw Speed	40 to 100	rpm	
Screw Compression Ratio	2.0:1.0 to 3.0:1.0		

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