# Yuyao PET PETG20

### Polyethylene Terephthalate

Yuyao Tenglong Plastics Co., Ltd.

#### Message:

Yuyao PET PETG20 is a Polyethylene Terephthalate (PET) product filled with 20% glass fiber. It can be processed by injection molding and is available in Asia Pacific. Applications of Yuyao PET PETG20 include electrical/electronic applications, automotive, engineering/industrial parts and lighting applications. Characteristics include: Flame Retardant Creep Resistant Fatigue Resistant Good Dimensional Stability Good Processability

| General Information        |                                  |       |             |  |
|----------------------------|----------------------------------|-------|-------------|--|
| Filler / Reinforcement     | Glass Fiber,20% Filler by Weight |       |             |  |
| Additive                   | Flame Retardant                  |       |             |  |
| Features                   | Fatigue Resistant                |       |             |  |
|                            | Flame Retardant                  |       |             |  |
|                            | Good Creep Resistance            |       |             |  |
|                            | Good Dimensional Stability       |       |             |  |
|                            | Good Impact Resistance           |       |             |  |
|                            | Good Processability              |       |             |  |
|                            | High Heat Resistance             |       |             |  |
| Uses                       | Automotive Applications          |       |             |  |
|                            | Automotive Under the Hood        |       |             |  |
|                            | Connectors                       |       |             |  |
|                            | Electrical Parts                 |       |             |  |
|                            | Lighting Fixtures                |       |             |  |
|                            | Printed Circuit Boards           |       |             |  |
|                            | Valves/Valve Parts               |       |             |  |
| Processing Method          | Injection Molding                |       |             |  |
| Physical                   | Nominal Value                    | Unit  | Test Method |  |
| Specific Gravity           | 1.35                             | g/cm³ | ASTM D792   |  |
| Molding Shrinkage - Flow   | 0.50 to 0.80                     | %     | ASTM D955   |  |
| Mechanical                 | Nominal Value                    | Unit  | Test Method |  |
| Tensile Strength           | 100                              | MPa   | ASTM D638   |  |
| Tensile Elongation (Break) | 3.5                              | %     | ASTM D638   |  |
| Flexural Modulus           | 6200                             | MPa   | ASTM D790   |  |
| Flexural Strength          | 155                              | MPa   | ASTM D790   |  |
| Impact                     | Nominal Value                    | Unit  | Test Method |  |

| Notched Izod Impact (Area)             | 9.00          | kJ/m²   | ASTM D256   |  |  |
|--|---------------|---------|-------------|--|--|
| Thermal                                | Nominal Value | Unit    | Test Method |  |  |
| Deflection Temperature Under Load (1.8 |               |         |             |  |  |
| MPa, Unannealed)                       | 225           | °C      | ASTM D648   |  |  |
| Electrical                             | Nominal Value | Unit    | Test Method |  |  |
| Volume Resistivity                     | 1.0E+16       | ohms·cm | ASTM D257   |  |  |
| Injection                              | Nominal Value | Unit    |             |  |  |
| Drying Temperature                     | 115 to 120    | °C      |             |  |  |
| Drying Time                            | 6.0 to 8.0    | hr      |             |  |  |
| Processing (Melt) Temp                 | 240 to 265    | °C      |             |  |  |
| Mold Temperature                       | 60.0 to 100   | °C      |             |  |  |
| Injection Pressure                     | 70.0 to 100   | MPa     |             |  |  |

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