

ALCUDIA® HDPE C-240-UV

High Density Polyethylene
REPSOL

Message:

ALCUDIA® C-240-UV is a natural high molecular weight and high density polyethylene that gives to the compound the following features: excellent processability; high abrasion resistance; good mechanical properties; excellent environmental stress cracking resistance (ESCR) and superior compatibility with pigments. It contains an antioxidant system which warranties protection against thermal oxidation during processing and long term stability.

TYPICAL APPLICATIONS

Colour Jacketing for power and telecommunication cables.

It is recommended an extrusion melt temperature of 220°C and a temperature profile between 190 - 235°C. Optimal processing conditions must be tuned for each production line.

ALCUDIA® C-240-UV meets the following specifications: ISO 1872 PE KHN 40D001/003; ASTM D 1248 II, A5, J5; UNESA 3305C.

General Information			
Additive	Antioxidation		
	UV stabilizer		
Features	High ESCR (Stress Cracking Resistance)		
	High molecular weight		
	Antioxidation		
	Good UV resistance		
	Workability, good		
	Good coloring		
	Good wear resistance		
	Good weather resistance		
	Excellent appearance		
Uses	Cable sheath		
	Wire and cable applications		
Agency Ratings	ASTM D 1248, II, Class A, Cat. 5, Grade J5		
	ISO 1872 PE KHN 40D001		
	ISO 1872 PE KHN 40D003		
	UNESA 3305C		
Appearance	Natural color		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.938	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.20	g/10 min	ISO 1133

Environmental Stress-Cracking Resistance (F50)	> 1000	hr	ASTM D1693
Carbon Black Content	2.5	%	ASTM D1603
Retention of Mechanical Properties			
110°C ¹	> 75	%	ISO 527-2
50% retention after aging	> 25.0	day	
Oxygen sensing time (200°C)	> 40	min	EN 728
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	28.0	MPa	ISO 527-2
Tensile Strain (Break)	800	%	ISO 527-2
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature ²	-76.0	°C	ASTM D746
Vicat Softening Temperature	126	°C	ISO 306/A
Electrical	Nominal Value		Test Method
Dielectric Constant (1 MHz)	2.30		ASTM D150
Dissipation Factor (1 MHz)	4.0E-4		ASTM D150
NOTE			
1.	14 days		
2.	0 Failures		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

