

# Elvaloy® AC 1224

Ethylene Methyl Acrylate Copolymer

DuPont Packaging & Industrial Polymers

## Message:

Elvaloy® AC 1224 is a copolymer of ethylene and methyl acrylate. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene type resins.

24% Methyl Acrylate

General Information	
Features	Copolymer
Agency Ratings	FDA 21 CFR 177.1340(a)
Forms	Pellets
Processing Method	Coextrusion Extrusion

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.944	g/cm <sup>3</sup>	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238, ISO 1133
Methyl Acrylate Content	24.0	wt%	

Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	48.0	°C	ASTM D1525, ISO 306
Melting Temperature	91.0	°C	DSC, ISO 3146

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	135	°C
Cylinder Zone 2 Temp.	160	°C
Cylinder Zone 3 Temp.	185	°C
Cylinder Zone 4 Temp.	185	°C
Cylinder Zone 5 Temp.	185	°C
Adapter Temperature	185	°C
Melt Temperature	160 to 235	°C
Die Temperature	185	°C

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## Recommended distributors for this material

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