ALCOM® PA66 910/1 GF30 PTFE20

Polyamide 66

ALBIS PLASTIC GmbH

Message:

ALCOM® PA66 910/1 GF30 PTFE20 is a Polyamide 66 (Nylon 66) product filled with 30% glass fiber. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PA66 910/1 GF30 PTFE20 include engineering/industrial parts and automotive. Characteristics include: REACH Compliant RoHS Compliant Heat Stabilizer Lubricated Wear Resistant

General Information				
Filler / Reinforcement	Glass Fiber,30% Filler by Weight			
Additive	Heat Stabilizer			
	PTFE Lubricant (20%)			
Features	Good Wear Resistance			
	Heat Stabilized			
Uses	Automotive Applications			
	Bearings			
	Machine/Mechanical Parts			
Agency Ratings	EC 1907/2006 (REACH)			
RoHS Compliance	RoHS Compliant			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	1.50	g/cm ³	ISO 1183	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	9600	MPa	ISO 527-2	
Tensile Strain (Break)	2.0	%	ISO 527-2	
Flexural Modulus	9700	MPa	ISO 178	
Flexural Stress	190	MPa	ISO 178	
Impact	Nominal Value	Unit	Test Method	
Charpy Notched Impact Strength	6.0	kJ/m²	ISO 179/1eA	
Charpy Unnotched Impact Strength	42	kJ/m²	ISO 179/1eU	
Thermal	Nominal Value	Unit	Test Method	
Heat Deflection Temperature (1.8 MPa,	245	°C		
Unannealed)	245	°C	ISO 75-2/A	
Vicat Softening Temperature	240	°C	ISO 306/B50	

Injection	Nominal Value	Unit
Drying Temperature	80.0	°C
Drying Time	2.0 to 12	hr
Processing (Melt) Temp	280 to 300	°C
Mold Temperature	80.0 to 120	°C

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