

Kynar Flex® 2800-20

Polyvinylidene Fluoride

Arkema

Message:

KYNAR FLEX® 2800-20 is a pelletized, semi-crystalline VF 2 based copolymer. KYNAR FLEX® 2800-20 has been specifically designed for applications requiring high flexibility and improved resistance to impact. KYNAR FLEX® 2800-20 can be extruded or injection molded.

ADVANTAGES:

Improved flexibility at subzero temperatures to -20°C(-4°F)

Improved stress crack resistance to high pH solutions

Improved elongation at break

ADDITIONAL CHARACTERISTICS:

Easy processability using conventional equipment

Excellent thermal stability

Retains properties after aging

Pigmentable

UL temperature rating 125°C

Radiation crosslinking

General Information			
UL YellowCard	E54699-101066241		
Features	Good Chemical Resistance		
	Good Colorability		
	Good Flexibility		
	Good Impact Resistance		
	Good Processability		
	Good Thermal Stability		
	High ESCR (Stress Crack Resist.)		
	Low Temperature Flexibility		
Forms	Pellets		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.77 to 1.80	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 23°C)	60 to 70		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 23°C	20.0 to 34.5	MPa	
Break, 23°C	17.2 to 34.5	MPa	
Tensile Elongation (Break, 23°C)	100 to 300	%	ASTM D638
Flexural Modulus (23°C)	483 to 758	MPa	ASTM D790
Flexural Strength (23°C)	20.7 to 34.5	MPa	ASTM D790

Compressive Strength (23°C)	31.0 to 41.4	MPa	ASTM D695
Thermal	Nominal Value	Unit	Test Method
Peak Melting Temperature	140 to 145	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity ¹ (20°C)	2.0E+14	ohms·cm	ASTM D257
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (232°C, 100 sec ⁻¹)	1200 to 2000	Pa·s	ASTM D3835
NOTE			

1. 65% R.H.

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