# Flexalloy® 9200-45-BL

### Polyvinyl Chloride Elastomer

#### Teknor Apex Company

#### Message:

Flexalloy® 9200-45-BL is a Polyvinyl Chloride Elastomer (PVC Elastomer) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for extrusion or injection molding. Important attributes of Flexalloy® 9200-45-BL are: Eco-Friendly/Green Good Weather Resistance Heat Resistant High Molecular Weight Typical applications include: Consumer Goods Foam

General Information				
Features	Foamable			
	Good Thermal Stability			
	Good Weather Resistance			
	Recyclable Material			
	Ultra High Molecular Weight			
Uses	Foam			
	Footwear			
Forms	Pellets			
Processing Method	Extrusion			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.10	g/cm³	ASTM D792	
Molding Shrinkage - Flow	1.0 to 2.5	%	ASTM D955	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A, 15 sec)	45		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	8.62	MPa	ASTM D638	
Tensile Elongation (Break)	390	%	ASTM D638	
Thermal	Nominal Value	Unit	Test Method	
Brittleness Temperature	-56.0	°C	ASTM D746	
Injection	Nominal Value	Unit		
Suggested Max Regrind	20	%		
Rear Temperature	160 to 177	°C		
Middle Temperature	160 to 177	°C		

Front Temperature	160 to 177	°C	
Mold Temperature	23.9 to 51.7	°C	
Back Pressure	0.345 to 1.03	MPa	
Screw L/D Ratio	20.0:1.0 to 24.0:1.0		
Screw Compression Ratio	2.0:1.0 to 3.0:1.0		

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#### Recommended distributors for this material

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