

Lupox® GP2306FI

Polybutylene Terephthalate

LG Chem Ltd.

Message:

Description

Flame Retardant, High Impact

Application

IT/OA, E&E(Connector)

General Information			
UL YellowCard	E248280-533893	E353371-101107257	
Features	Impact resistance, high		
	Flame retardancy		
Uses	Electrical/Electronic Applications		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.62	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (265°C/2.16 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.30 - 1.0	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.070	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Break, 3.20 mm)	125	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	2.0	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	8730	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 3.20 mm)	184	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 6.40 mm)	62	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	208	°C	ASTM D648
Peak Melting Temperature	223	°C	ASTM D3418
RTI Elec	140	°C	UL 746
RTI Imp	140	°C	UL 746
RTI	140	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength (1.00 mm)	28	kV/mm	ASTM D149
Arc Resistance	PLC 6		ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94

0.710 mm	V-0	UL 94
1.50 mm	V-0	UL 94
3.00 mm	V-0	UL 94

Injection	Nominal Value	Unit
Drying Temperature	110 - 120	°C
Drying Time	4.0 - 6.0	hr
Suggested Max Moisture	0.020	%
Rear Temperature	240 - 245	°C
Middle Temperature	245 - 250	°C
Front Temperature	250 - 255	°C
Nozzle Temperature	250 - 265	°C
Processing (Melt) Temp	250 - 265	°C
Mold Temperature	40.0 - 80.0	°C

NOTE		
1.	5.0 mm/min	
2.	5.0 mm/min	
3.	1.3 mm/min	
4.	1.3 mm/min	

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