

# elitel UE3220

Thermoplastic Copolyester Elastomer

UNITIKA Plastics Division

## Message:

UNITIKA elitel resins are thermoplastic saturated copolymeric polyester resins. With the various excellent properties, elitel resins are expanding their applications from products such as adhesives, paints, ink binders, and modifying agents to the products in new-generation high-tech fields.

**Characteristics**

elitel products have superior adhesiveness and coatability compared to various materials. They exhibit excellent adhesiveness and coatability to a variety of materials: films and molded products of plastic materials such as polyester, polyvinylchloride, polycarbonate, and cellulose acetate; steel materials such as steel plates; metal materials such as copper, and aluminum; woven or nonwoven fabrics from polyester and other fibers; papers, woods, and others. elitel products may be hardened by combined use of a hardening agent. In this manner, the excellent hardness, film properties, and heat-resisting properties may be further improved.

Blending of an elitel resin with another elitel resin or a different resin provides alloys with more diversified resin properties. Additionally, elitel products are effective as a modifying resin for providing other resins with flexibility, coatability, toughness, and others.

elitel resins form films excellent in flexibility, electrical properties, weather resistance, as well in appearance and transparency.

elitel resins retain consistent quality with smaller change in quality over time.

They are also excellent hygienically

General Information			
Features	Pure/High Purity		
	Copolymer		
	Good electrical performance		
	Good flexibility		
	Good adhesion		
	Good weather resistance		
	Heat resistance, medium		
	Soft		
	Excellent appearance		
	Medium transparency		
Uses	Films		
	Mixing		
	Coating application		
	Adhesive		
Appearance	Yellow		
Forms	flake		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm <sup>3</sup>	ASTM D792
Water Absorption (equilibrium, 25°C, 60% RH)	0.50	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	33		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method

Tensile Strength (Break)	1.60	MPa	ASTM D638
Tensile Elongation (Break)	2700	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	5.00	°C	DSC
Vicat Softening Temperature	120	°C	ASTM D1525
Electrical	Nominal Value		Test Method
Dielectric Constant	5.60		IEC 60250
Dissipation Factor	0.036		IEC 60250
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity (200°C)	50.0	Pa·s	ASTM D3835
Additional Information			

Molecular Weight, VPO Method: 25000Limiting Viscosity, Phenol/tetrachloroethane: 0.87Hydroxyl Value: 3 mgKOH/gAcid Value: 2 mgKOH/gSolubility parameter: 9.7

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