

# Xuchuan A-8060/B-6018

Thermoplastic Polyurethane Elastomer (Polyester)

Xuchuan Chemical (Suzhou) Co., Ltd

## Message:

Xuchuan A-8060/B-6018 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) product. It is available in Asia Pacific. Typical application: Consumer Goods.  
Characteristics include:  
Good Aesthetics  
Low Temperature Resistant

General Information		
Features	Good Surface Finish	
	Low Temperature Resistant	
	Medium Density	
	Medium Hardness	
Uses	Footwear	
Physical	Nominal Value	Unit
Density	0.400 to 0.550	g/cm <sup>3</sup>
Density		
A-8060 : 40°C	1.010 to 1.020	g/cm <sup>3</sup>
B-6018 : 40°C	1.080 to 1.200	g/cm <sup>3</sup>
Viscosity		
A-8060 : 40°C	1.00 to 1.40	Pa·s
B-6018 : 40°C	0.600 to 0.800	Pa·s
DIN Abrasion	130 to 200	mm <sup>3</sup>
Ross Flex (-10°C) <sup>1</sup>	No Crack	
Cream Time	6.0 to 8.0	sec
End of Rise Time	30.0 to 40.0	sec
Free Rise Foam Density	200 to 260	kg/m <sup>3</sup>
Preheat Temperature		
Part A	50 to 60	°C
Part B	50 to 60	°C
Preheat Time		
Part A	8.0 to 10.0	hr
Part B	6.0 to 8.0	hr
Processing Temperature		
Part A	40 to 45	°C
Part B	38 to 42	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore C)	60 to 85	

Elastomers	Nominal Value	Unit
Tensile Strength (Break)	3.00 to 6.50	MPa
Tensile Elongation (Break)	450 to 640	%
Tear Strength	15.0 to 25.0	kN/m
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 65 to 67	
Demold Time	5.0 to 7.0	min
Injection	Nominal Value	Unit
Mold Temperature	45.0 to 55.0	°C
NOTE		
1.	100000 cycles	

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