

Resilience™ HC 8210

Rigid Polyvinyl Chloride

PolyOne Corporation

Message:

Resilience HC 8210 is a high flow, high impact resistance rigid grade offering enhanced chemical resistance for medical device housing applications. It is RoHS compliant with UL V0 and 5VA ratings.

General Information			
UL YellowCard	E41877-101375027		
Features	High Flow		
	High Impact Resistance		
Uses	Medical Device Housings		
Agency Ratings	NSF 51		
	NSF 61		
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Spiral Flow	112	cm	
Molding Shrinkage - Flow	0.20 to 0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	79		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ¹	2280	MPa	ASTM D638
Tensile Strength ² (Yield)	41.4	MPa	ASTM D638
Tensile Elongation ³ (Break)	35	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	66.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256A
-18°C, 3.18 mm, Injection Molded	110	J/m	
0°C, 3.18 mm, Injection Molded	270	J/m	
23°C, 3.18 mm, Injection Molded	640	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.35 mm	72.2	°C	
0.45 MPa, Annealed, 6.35 mm	75.0	°C	
1.8 MPa, Unannealed, 6.35 mm	68.9	°C	

1.8 MPa, Annealed, 6.35 mm	72.8	°C	
RTI Elec	90.0	°C	UL 746
RTI Imp	85.0	°C	UL 746
RTI Str	90.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
0.750 mm, ALL	V-0		
1.50 mm, ALL	5VA		
Additional Information	Nominal Value		
	5VA		

CSA Flammability ⁴ (1.60 mm)

V-0

Injection	Nominal Value	Unit
Processing (Melt) Temp	199 to 210	°C

NOTE

1. Type I, 51 mm/min
2. Type I, 51 mm/min
3. Type I, 51 mm/min
4. All Colors

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT