

Grilamid® L 20 G HL

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® L 20 G HL is a Polyamide 12 (Nylon 12) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilamid® L 20 G HL are:

- Flame Rated
- RoHS Compliant
- Good UV Resistance
- Heat Stabilizer
- Medium Viscosity
- Typical applications include:
 - Automotive
 - Electrical/Electronic Applications
 - Consumer Goods
 - Engineering/Industrial Parts
 - Household Applications

General Information	
Additive	Heat Stabilizer
	Mold Release
	Nucleating Agent
	UV Stabilizer
Features	Good UV Resistance
	Heat Stabilized
	Lubricated
	Medium Viscosity
	Nucleated
Uses	Automotive Applications
	Connectors
	Consumer Applications
	Electrical/Electronic Applications
	Engineering Parts
	Household Goods
	Hydraulic Applications
	Industrial Applications
	Pneumatic Applications
RoHS Compliance	RoHS Compliant
Forms	Granules

Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.01	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.80	--	%	
Flow	0.80	--	%	
Water Absorption				ISO 62
Saturation, 23°C	1.5	--	%	
Equilibrium, 23°C, 50% RH	0.70	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	--	70.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1600	1100	MPa	ISO 527-2
Tensile Stress				ISO 527-2
Yield	50.0	40.0	MPa	
Break	60.0	50.0	MPa	
Tensile Strain (Yield)	5.0	12	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.0	6.0	kJ/m ²	
23°C	5.0	7.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	115	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	45.0	--	°C	ISO 75-2/A
Continuous Use Temperature				Internal Method
-- ¹	90.0 to 110	--	°C	
-- ²	150	--	°C	
Melting Temperature ³	178	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.2E-4	--	cm/cm/°C	
Transverse	1.4E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093

Volume Resistivity	--	1.0E+13	ohms·cm	IEC 60093
Electric Strength	--	32	kV/mm	IEC 60243-1
Comparative Tracking Index	--	550	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 12, GHLR, 18-010N	--		ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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